

Time

# SPECIFICATION FOR APPROVAL

Customer :

Customer Part No. : 5Z3433AY26DN01NQ

2022/05/30

Customer
Confirmation
Approval
Checked By
Prepared By
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# **5Z3433AY26DN01NQ**

- **♦**Outline(L\*W\*H): 3.4\*3.3\*1.92 mm
- ♦ High flux efficiency & offer a middle power
- **◆**Good thermal dissipation & optical uniformity



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#### **Features**

- Forward current: ≤200mA
- Typical view angle 50% Iv: 120°
- RoHS2.0 and REACH-compliant
- Lens color: water transparent
- Qualified according to JEDEC moisturevity Level 2a
- ESD level 2 kV(HBM)
- Reliability Test: AEC Q-102qualified

## **Applications**

- Indoor signage display applications
- Indoor decorating and entertainment design
- Indicator and backlighting for all consumer electronics
- Automotive electronics
- Special applications



## ■ Product Code Method

5 - Z - 3433 - A - Y26D - N - 0 - 1 - N - Q

1 2 3 4 5 6 7 8 9 10

1)	2	3	4	(5)
Process Type	Category	Lead Frame Size	View Angle	Dice Wavelength &Luminous Rank
5: special product	Z: SMD Power LED	3433: 3.4*3.3mm	A: 120°	Yxxx: yellow

<b>6</b>	7	8	9	10)	
COB or Bracket Module Code	CRI or Zener	Assembly Code	Process Code	Spectral Condition Code	
N: article mode	0: no Zener	1: company code for different meaning	N: PLCC procedure	Q: 140mA for test	

## ■ Maximum Rating(Ta=25°C)

Characteristics	Symbol	Typical	Unit
DC Forward Current	$I_{\mathrm{F}}$	200	mA
Pulse Forward Current*3	${ m I}_{ m PF}$	400	mA
Reverse Voltage	$V_R$	10	V
Junction Temperature	Tı	150	°C
Operating Temperature Range	Тор	-40-125	°C
Storage Temperature Range	Tstg	-40-125	°C
Soldering Temperature*4	$T_{\mathrm{SD}}$	260	°C
Thermal Resistance Junction/ Solder Point	$\mathrm{RTH}_{\mathrm{J-S}}$	30	°C/W
Thermal Resistance Junction/ Ambient Point	RTH <sub>J-A</sub>	60	°C/W

Notes 1: There is no maximum or typical voltage parameter

- 2: For other ambient, limited setting of current will be depended on de-rating curves.
- 3: Duty 1/10, pulse width 0.1ms
- 4: The maximum of soldering time is 10 seconds in T<sub>SD</sub>



## ■ Typical Product Characteristics(Ta=25°C)

Characteristics	Symbol	Min.	Тур.	Max.	Unit	Test Condition	
Forward Voltage	$V_{\mathrm{F}}$	1.9	2.2	2.5	V	I <sub>F</sub> =140mA	
Luminous Intensity	Iv	6000	10100	-	mcd	I <sub>F</sub> =140mA	
Dominant Wavelength	λd	585	-	597	nm	I <sub>F</sub> =140mA	
Peak Wavelength	λρ	-	592	-	nm	IF=140mA	
Spectral Width 50%	Δλ	-	14	-	nm	IF=140mA	
Reverse Current	$I_R$	-	-	10	μΑ	$V_R = 10V$	
Viewing Angle	$2\theta_{1/2}$	-	120	-	Deg	I <sub>F</sub> =140mA	

Notes: 1. Measurement Errors:

Forward Voltage:  $\pm 0.1$ V, Luminous Intensity:  $\pm 10\%$ Iv, Dominant Wavelength:  $\pm 1.0$ nm, Viewing Angle ( $2\theta_{1/2}$ ):  $\pm 5\%$ 

- 2. Electrostatic Discharge Classification: HBM 1000V for blue LEDs
- 3. Electrical-Optical Characteristics (Ta=25°C)

## ■ Range of Bins

## 1) Forward Voltage $(I_F = 140 \text{mA})$

Bin Code	Min. V <sub>F</sub> (V)	Max. V <sub>F</sub> (V)
D	1.9	2.1
E	2.1	2.3
F	2.3	2.5

## 2) Luminous Intensity $(I_F = 140 \text{mA})$

Bin Code	Min. I <sub>V</sub> (mcd)	Max. I <sub>V</sub> (mcd)
22	6000	7800
23	7800	10100
24	10100	13130



## **■** Range of Bins

------

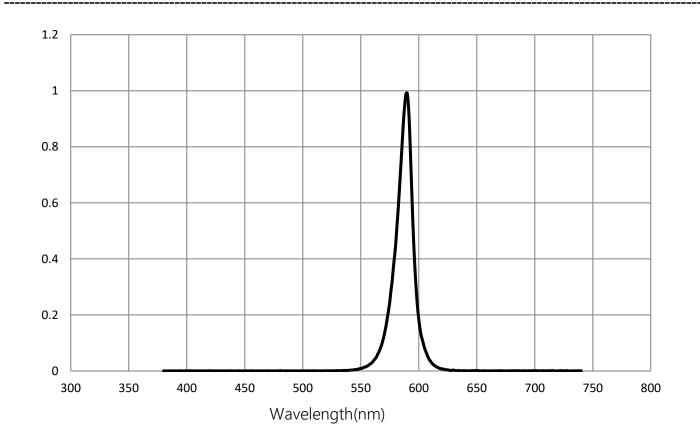
## 3) Dominant Wavelength (I<sub>F</sub> =140mA)

Bin Code	Min.λd (nm)	Max.λd(nm)
С	585	588
D	588	591
E	591	594
F	594	597

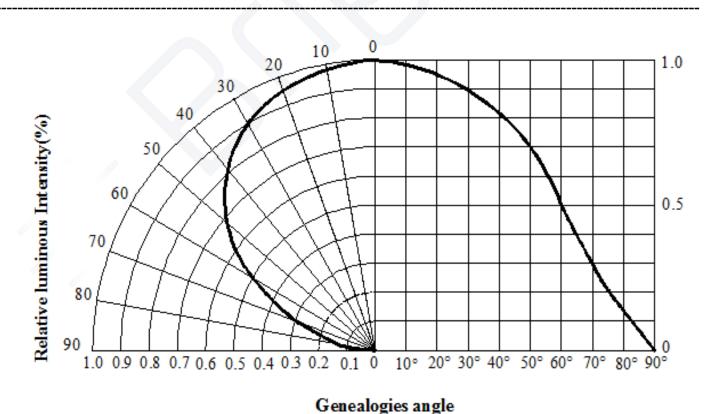


Relative Intensity

## ■ Relative Spectral Power Distribution



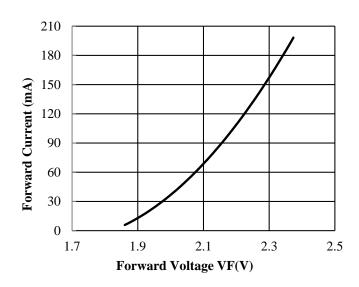
## ■ Typical Diagram Characteristics of Radiation



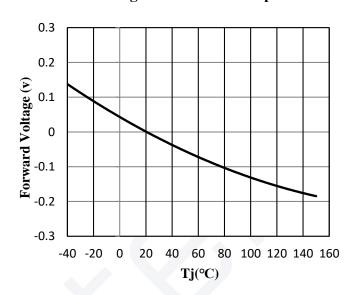


## **■** Electronic-Optical Characteristics

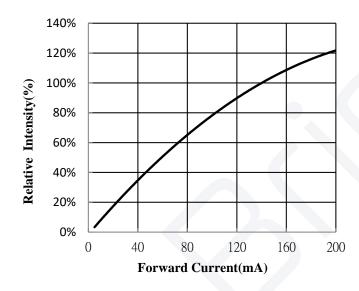
### Forward Current vs. Forward Voltage



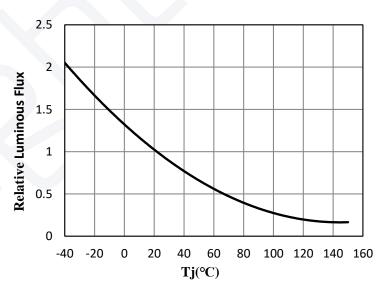
### Forward Voltage vs. Junction Temperature



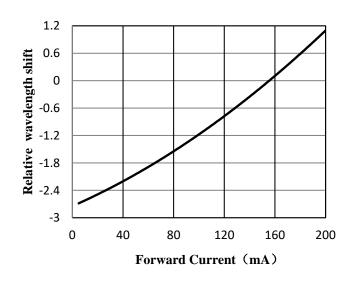
### Relative Intensity vs. Forward Current



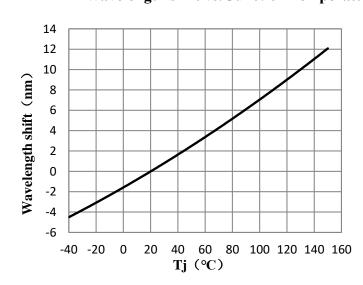
Relative Intensity vs. Junction Temperature



### Relative wavelength shift vs. Forward Current



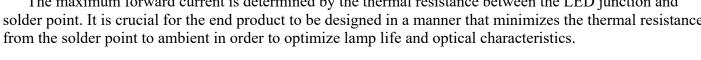
### Wavelength shift vs. Junction Temperature

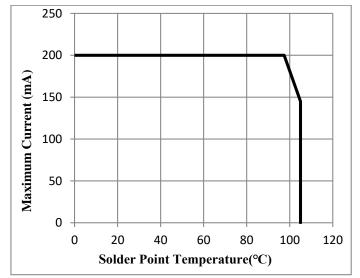




## Thermal Design for De-rating

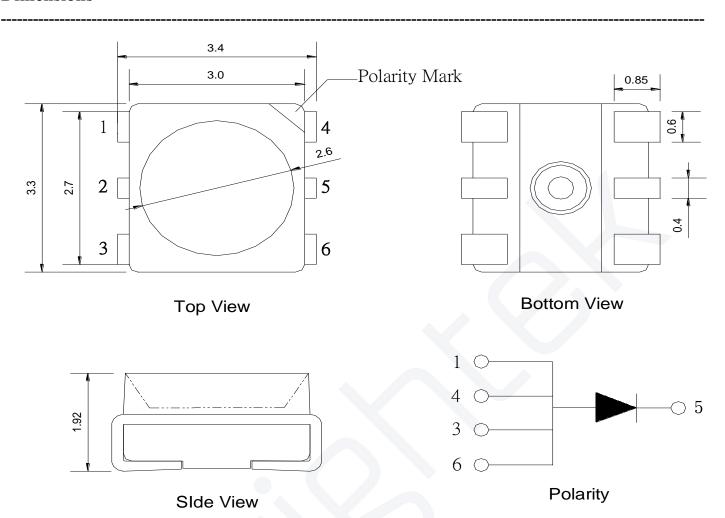
The maximum forward current is determined by the thermal resistance between the LED junction and solder point. It is crucial for the end product to be designed in a manner that minimizes the thermal resistance



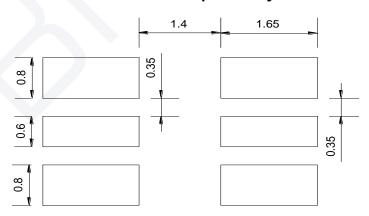




## Dimensions



## Recommend pad layout



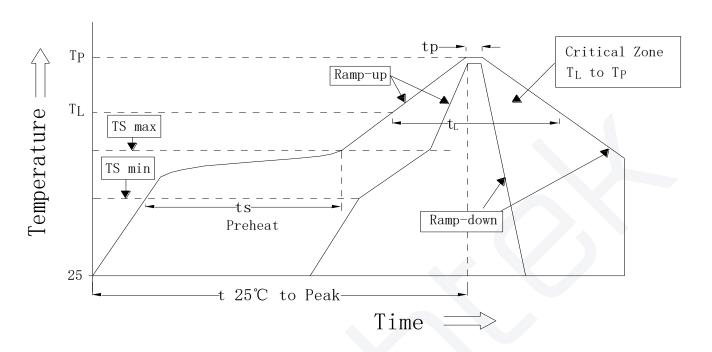
Notes: 1. All dimensions are in millimeters

- 2. Tolerance is  $\pm 0.1$ mm unless otherwise noted
- 3. Specifications are subject to change without notice.



## ■ Reflow Profile

## **SMT Reflow Soldering Profile**



D. Cl. E. A	G alai	Pb-Free (SnAgCu) Assembly			<b>T</b> T .*4
Profile Feature	Symbol	Min.	Recommendation	Max.	Unit
Ramp-up rate to preheat (25°C to 150°C)	-	-	2	3	K/s
Time ts (T <sub>S min</sub> to T <sub>S max</sub> )	ts	60	100	120	S
Ramp-up rate to peak (Ts max to Tp)	-	-	2	3	K/s
Liquidus temperature	$T_{ m L}$	-	217	-	°C
Time above liquidus temperature	t <sub>L</sub>	-	80	100	S
Peak temperature	ТР	-	245	260	°C
Time within 5 °C of the specified peak temperature T <sub>P</sub> - 5 K	t <sub>P</sub>	-	-	10	S
Ramp-down Rate (T <sub>P</sub> to 100 °C)	-	1	3	4	K/s
Time 25 °C to T <sub>P</sub>	-	-	-	480	S

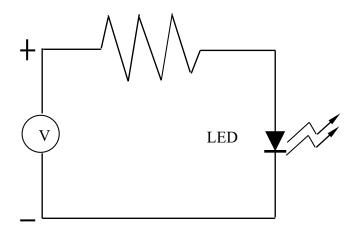
#### Notes:

- 1. Do not stress the silicone resin while it is exposed to high temperature.
- 2. The reflow process should not exceed 3 times.



## ■ Test Circuit and Handling Precautions

#### 1. Test Circuit



## 2. Handling Precautions

#### 2.1. Over-current-proof

Customer must apply resistors for protection; otherwise slight voltage shift will cause big current change (Burn out will happen).

#### 2.2. Storage

1). It is recommended to store the products in the following conditions:

Humidity: 60% R.H. Max.

Temperature:  $5^{\circ}\text{C} \sim 30^{\circ}\text{C} (41^{\circ}\text{F} \sim 86^{\circ}\text{F})$ 

2). Shelf life in sealed bag: 12 month at  $<5^{\circ}\text{C} \sim 30^{\circ}\text{C}$  and <60% R.H. after the package is Opened, the products should be used within four weeks or they should be keeping to stored at  $\leq 20\%$ R.H. with zip-lock sealed.

### 2.3. Baking

If the package has been opened for more than 4 weeks, it is recommended to bake the products with the following instruction:

1).  $60\pm3^{\circ}$ C X 6hrs and <5%RH, for reel

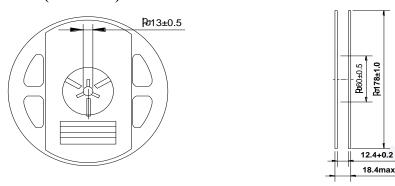
2).  $125\pm3^{\circ}$ C X 2hrs, for single LED

It shall be normal to see slight color fading of carrier (light yellow) after baking in process



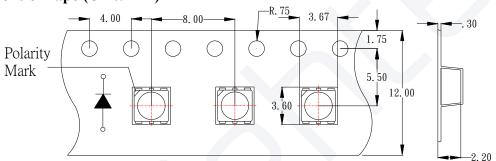
## Packing

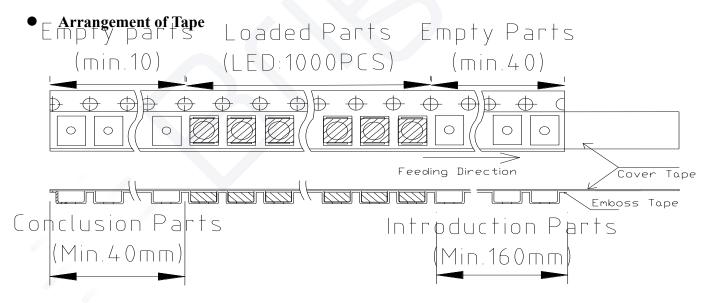
#### • Dimensions of Reel (Unit: mm)



Note: 01.The tolerance unless mentioned is ±0.1mm. 02.The measured unit is "mm".

### Dimensions of Tape (Unit: mm)





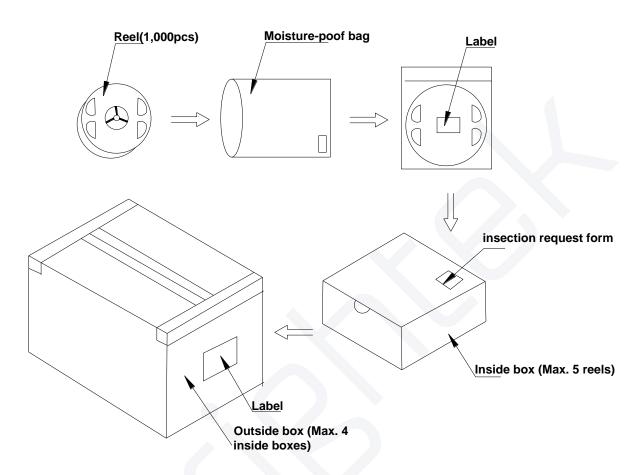
#### **Notes:**

- 1. Empty component pockets are sealed with top cover tape
- 2. The max loss number of SMD is 2pcs
- 3. The cathode is oriented towards the tape sprocket hole in accordance with ANSI/EIA RS-481 specifications
- 4. 1,000pcs per reel
- 5. The remainder packing in multiples of 500pcs.



## Packing

## Packaging Specifications



Notes:

Reeled product (max.1,000) is packed in a sealed moisture-proof bag. Five bags are packed in an inner box (size: about 260 X 230 X 100 mm) and four inner boxes are in an outer box (size: about 480 X 275 X 215 mm). On the label of moisture-poof bag, there should be the information of Part No., Lot No. and quantity number; also the total quantity number should be on inspection request form on outer box.



#### Precautions

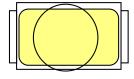
#### 1. Abnormal situation caused by improper setting of collet

To choose the right collet is the key issue in improving the product's quality. LED is different from other electronic components, which is not only about electrical output but also for optical output. This characteristic made LED more fragile in the process of SMT. If the collet's lowering down height is not well set, it will bring damage to the gold wire at the time of collet's picking up and loading which will cause the LED fail to light up, light up now and then or other quality problems

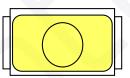
#### 2. How to choose the collet

During SMT, please choose the collet that has larger outer diameter than the lighting area of lens, in case that improper position of collet will damage the gold wire inside the LED. Different collets fit for different products, please refer to the following pictures cross out

#### Outer diameter of collet should be larger than the lighting area



Picture  $1(\sqrt{})$ 



Picture 2(X)

### 3. Other points for attention

- A. No pressure should be exerted to the epoxy shell of the SMD under high temperature.
- B. Do not scratch or wipe the lens since the lens and gold wire inside are rather fragile and cross out easy to break.
- C. LED should be used as soon as possible when being taken out of the original package, and should be stored in anti-moisture and anti-ESD package.
- 4. This usage and handling instruction is only for your reference.